

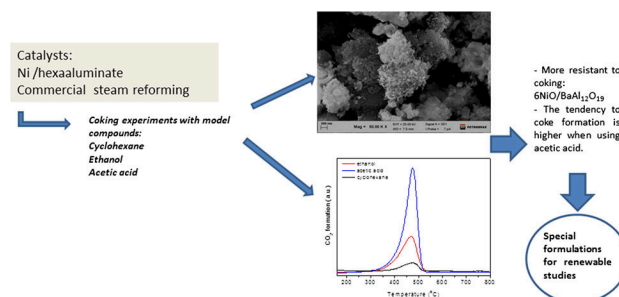
# Coking Study of Nickel Catalysts Using Model Compounds

Cristina P. B. Quitete<sup>1</sup> · Renata P. A. Tavares<sup>1</sup> · Roberto Carlos P. Bittencourt<sup>1</sup> · Mariana M. V. M. Souza<sup>2</sup>

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**Abstract** The tendency of coke formation was investigated using nickel catalysts supported on calcium and barium hexaaluminates, compared with a commercial catalyst of natural gas steam reforming. It was developed a methodology in a microactivity unit using cyclohexane as model compound and hydrogen as gas carrier, at low temperature (300–500 °C). After the coking tests, the catalysts were characterized by elemental analysis (CHN) and thermogravimetric analysis using air and steam. 6NiO-BaAl presented the lowest coke removal rate with air. After that, the methodology was modified for ethanol and acetic acid, important model compounds used in studies of bio-fuels, steam reforming and bio-oil pyrolysis. All model compounds lead to carbon formation with the same chemical nature, as indicated by the temperature of the oxidation peak. So, the methodology can be used as a tool for selection of catalysts. Additionally, cyclohexane and acetic acid are ideal model compounds, because of the lowest and highest coke removal rates with air.

## Graphical Abstract



**Keywords** Nickel · Hexaaluminate · Coking · Model · Compounds

## 1 Introduction

Coking is a big problem in development of steam reforming catalysts; some authors use in their investigations model compounds of the process of interest, employing conditions of fast deactivation [1, 2]. For this purpose, hydrocarbons that have high rates of coking can be used, as olefins, aromatic compounds and cycloalkanes [3].

Lobo and Trimm [1] used some olefins, paraffins and acetylene in coking experiments with nickel foil using nitrogen and hydrogen as carrier gases, for 1 h at several different temperatures. Deposition from acetylene was found to be rapid, while deposition from olefins is auto-catalytic and accelerated by hydrogen. Carbon formation from paraffins is comparatively slow. In another study, a mixture of n-hexane (13.5 mol%), hydrogen (25 mol%) and nitrogen (61.5 mol%) was passed over the catalysts (nickel

✉ Mariana M. V. M. Souza  
mmattos@eq.ufjf.br

<sup>1</sup> CENPES – Petrobras, Avenida Horácio Macedo, n° 950, Cidade Universitária, Rio de Janeiro, RJ CEP 21941-950, Brazil

<sup>2</sup> Escola de Química – Universidade Federal do Rio de Janeiro (UFRJ), Centro de Tecnologia, Bloco E, sala 206, Rio de Janeiro, RJ CEP 21941-909, Brazil